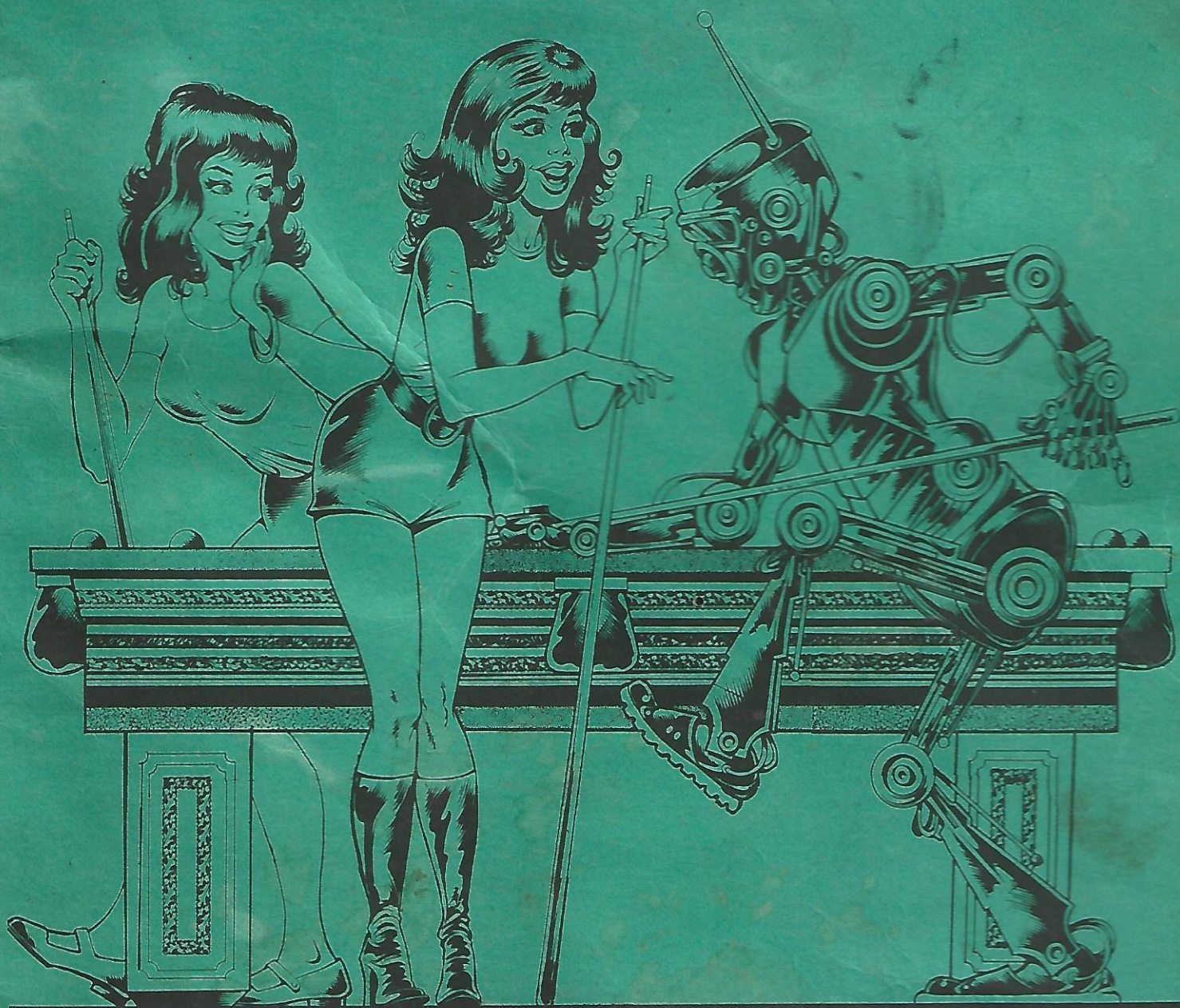


Gottlieb's
SOLID STATE

PINBALL POOL



INSTRUCTION MANUAL

D. Gottlieb & Co.



A Columbia Pictures Industries Company
165 W. Lake Street • Northlake, Illinois 60164
Phone: 312/562-7400 Telex: 72-8463

Price

\$3.00

PINBALL POOL

USES PROM MARKED

“|”

INSERT PROM WITH
INDENT NOTCH UP

I. INSTALLATION

To assemble the game, first bolt the legs to the cabinet. Place the lightbox atop the pedestal and insert the four #10-32 truss-head screws into the back of the pedestal. Open the lightbox and secure it to the cabinet with the long lightbox bolts. Connect all cables and gently but fully insert the connectors onto the printed circuit boards. Be sure to touch only the edges of the boards.

Inspecting the following items before plugging in the line cord may prevent future trouble:

1. Check that cables are clear of moving parts.
2. Look for any disconnected wires.
3. Check switches for loose solder or other foreign matter.
4. Check the soldering generally for cold joints.
5. Be certain all fuses are firmly seated.
6. Check the transformers for foreign matter across the terminals.

7. Be sure that the transformer wiring corresponds to the supply voltage.

8. Check the setting of the tilt switch on the underside of the playfield. One blade of this switch is free-floating with a weight on the end.

After levelling the machine, adjust the plumb-bob tilt (on left side of cabinet near front door) to the sensitivity desired.

II. GAME ADJUSTMENTS

A. Playfield Adjustments

Posts controlling access to the left and right outlanes can be adjusted. See page 8. The "conservative" (easier entry) position decreases playing time and scoring while the "liberal" position has the opposite effect.

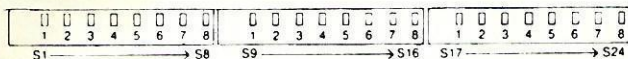
The game is shipped with adjustable posts in the position found to be suitable for the greatest number of players. Therefore the posts should not be changed unless the need is clearly evident.

NOTE: TOUCHING THE STATIC-SENSITIVE MOS COMPONENTS ON THE CPU CONTROL BOARD CAN DAMAGE THEM, MAKING THE GAME INOPERATIVE AND INVALIDATING THE WARRANTY.

CAUTION: IF GAME WAS SUBJECTED TO EXTREME COLD, ALLOW GAME TO WARM UP TO ROOM TEMPERATURE BEFORE PLUGGING IN LINE CORD.

B. Lightbox Adjustments

There are 24 switches on the Control Board (A1) which permit adjustment of the game parameters. These switches are contained in three packages of eight switches each, as shown below.



WARNING: TURN OFF POWER BEFORE MAKING ADJUSTMENTS!

SWITCHES				COIN CHUTE ADJUSTMENTS
S1	S2	S3	S4	#1 Coin Chute
S5	S6	S7	S8	#2 Coin Chute
				Coins/Credits
OFF	OFF	OFF	OFF	1/1
OFF	OFF	OFF	ON	1/2
OFF	OFF	ON	OFF	1/3
OFF	OFF	ON	ON	1/4
OFF	ON	OFF	OFF	1/5
OFF	ON	OFF	ON	1/6
OFF	ON	ON	OFF	1/7
OFF	ON	ON	ON	1/8
ON	OFF	OFF	OFF	1/9
ON	OFF	OFF	ON	2/1
ON	OFF	ON	OFF	2/2
ON	OFF	ON	ON	2/3 Note 1
ON	ON	OFF	OFF	2/4
ON	ON	OFF	ON	2/5
ON	ON	ON	OFF	2/3 Note 2
ON	ON	ON	ON	3/1 Note 3

Note 1: No credits until second coin is deposited.

Note 2: First coin gives one credit. Second coin gives two credits provided that no score is made between first and second coin. If scoring occurred, second coin becomes a "first" coin, giving one credit.

Note 3: No credit until third coin is deposited.

SWITCH 9 ————— **BALLS PER GAME**
 ON3
 OFF5

SWITCH 10 ————— **MATCH FEATURE**
 ONIN
 OFFOUT

SWITCH 11 (See Note A) ————— **GAME MODE**
 ONREPLAY
 OFFEXTRA BALL

SWITCH 12 ————— **TILT EFFECT**
 ONBALL IN PLAY ONLY
 OFFGAME OVER

SWITCH 13 ————— **CREDITS DISPLAYED?**
 ONYES
 OFFNO

SWITCH 14 ————— **CREDIT BUTTON TUNE?**
 ONYES
 OFFNO

SWITCH 15 } NOT USED—MAY BE ON OR OFF
SWITCH 16 }

SWITCHES ————— **MAXIMUM CREDITS**
17 **18**
 OFF OFF5
 OFF ON8
 ON OFF10
 ON ON15

SWITCH 19 (See Note B) ————— **COIN CHUTE CONTROL**
 ONCHUTES SAME
 OFFCHUTES SEPARATE

SWITCH 20 ————— **CHIMES WHEN SCORING?**
 ONYES
 OFFNO

————— **HIGH GAME TO DATE**
SWITCH 21 ————— **DISPLAYED?**
 ONYES
 OFFNO

————— **BEATING HIGH GAME**
SWITCH 22 ————— **TO DATE AWARDS.**
 ON3 REPLAYS
 OFFNO REPLAYS

SWITCH 23 ————— **COIN SWITCH TUNE?**
 ONYES
 OFFNO

SWITCH 24 —NOT USED—MAY BE ON OR OFF

Note A: IF SWITCH 11 IS OFF, SWITCHES 10 AND 22 HAVE NO EFFECT; THE MATCH FEATURE IS DISABLED AND NO REPLAYS ARE AWARDED FOR BEATING HIGH GAME TO DATE.

Note B: WHEN SWITCH 19 IS ON, SWITCHES 5-8 HAVE NO EFFECT; SWITCHES 1-4 CONTROL BOTH COIN CHUTES.

III. PINBALL POOL

GAME FEATURES (5 BALL)

The target banks have a series of coils on them that are actuated by switches on the opposite corresponding target. On 5 ball play hitting any even numbered target drops corresponding even numbered target and scores 3000 points for each target dropped.

Completing the 15 ball sequence lights both holes to "Score Bonus". The 15 ball sequence resets when the bonus is scored.

Completing the A-B-C rollovers lights the eight ball rollover for "Extra Ball". Completing the A-B-C rollovers and the eight ball rollover lights the holes alternately for "Special".

The pop bumpers score 100 points.

FEATURE CHANGES FOR 3 BALL OPERATION ARE:

Hitting any drop target drops opposite corresponding target.

Completing the A-B-C rollovers and the eight ball rollover lights both holes for "Special".

The pop bumpers score 1000 points.

ATTENTION!

A Jack pin adjustment located on the underside of playboard must agree with 3-5 ball switch setting on control board.

IV. GAME OPERATION

With the line cord unplugged drop a coin into one of the chutes. It should be rejected. Plug the line cord *only* into a properly-grounded 3-wire receptacle of the correct voltage. Turn on the game by pressing the main switch located on the cabinet bottom near the front right corner.

After a five-second delay all score displays will light and read zeros. The credit display will show the number of credits remaining and the ball in play display will show "70." If the credits fail to light, turn off the game and inspect the normally closed

switch on the ball-roll assembly and on the front door. Turn on the game; if the problem remains, refer to Section VI. (Trouble-shooting).

Five seconds after the score displays light, they will flash "High Game to Date" score for one second. This cycle continues until the game is started. All playfield lights controlled by the micro-processor will be off.

Insert one or more coins and note that the correct number of credits are added on the credit display according to the information on the coin entrance plate. Press the credit button to reset the game; the ball should now be at the shooter. The first player score reads "0" and flashes, indicating that that player is now scoring. The other player displays are blank and a "1" appears on the ball-in-play display.

Additional players are indicated by a "0" showing in each corresponding player display. Thus if there are three players, a "0" will show in the first three player displays. After the fourth player has been added (or when the credit display reads "0"), the credit button has no effect.

• The game features are described in Section III. When the ball enters the outhole, the bonus is scored, the ball is kicked to the shooter, and the display of the player now scoring begins to flash and continues to flash until a score is made. All playfield features reset after each ball. When the "Shoot Again" light is lit, neither the player designation (the flashing display) nor the ball-in-play display changes when the ball enters the outhole. Only one extra ball per ball in play can be given.

The number of balls per game is adjustable. When the last ball enters the outhole, the "Game Over" and "Number to Match" lights come on. A random number appears in the ball-in-play display and if this number matches the last two digits in the player's score, a replay is added to the credit display. At this time a "High Game to Date" score is

periodically flashed in all four player displays. When this score is achieved, three replays are given. This feature is adjustable.

Tilting the machine results in the loss of the ball in play or the entire game, depending upon the Tilt Reset adjustment. With this adjustment "on," the game comes on again when the ball enters the outhole, and play resumes. There is a normally-closed switch on the front door and one in the ball-roll assembly. If either of these switches opens from raising the front of the cabinet or pounding the front door, the entire game is ended. The "Game Over" light comes on and for three seconds the coin chute switches and replay button are inactive. This prevents accidental closing of these switches from residual vibration.

V. BOOKKEEPING FUNCTIONS AND SELF-TESTING

The circuitry in this game helps the operator perform many bookkeeping functions. The information is shown one step at a time on the first player score display while the step number is shown in the credit display. Pressing the button on the inside of the front door (the play/test button) begins the bookkeeping and advances it to the next step each time the button is pressed. If the button is not pressed within sixty seconds of each step, the machine returns to normal playing condition.

The data in any bookkeeping step may be reset to zero while it is displayed by pressing Switch Button #25 on A1, the CPU control board in the lightbox. Then the play/test button must be pressed to enter the zero.

NOTE:

RESET ALL DROP TARGETS BEFORE STARTING SELF/TEST.

STEP (Credit Display)	INFORMATION SHOWN (First Player Display)
0	Total coins through #1 coin chute (left chute).
1	Total coins through #2 coin chute.*
2	Total plays.
3	Total replays given.
4	Number of times anti-cheat switches on front door and on ball-roll assembly have opened.
5	Total extra balls.
6	Number of tilts.
7	First high score replay.
8	Second high score replay.
9	Third high score replay.
10	Current "High Game to Date" score.
11	Display test: All digits in first and third player displays step "0" through "9."**
12	Display test: All digits in second and fourth player displays step "0" through "9."**
13	Self-test: All CPU-controlled lights come on for five seconds. Each solenoid is energized one at a time. All closed switches noted by a code number in ball-in-play display.

*If chutes are adjusted to be the same, coins deposited in either chute add only to the #1 chute total.

**If button is not pressed within two 0-9 cycles, machine returns to normal playing condition.

SWITCH MATRIX AND LAMP LOCATION SWITCHES ON MATRIX

SW. MATRIX NUMBER

SWITCH FUNCTION

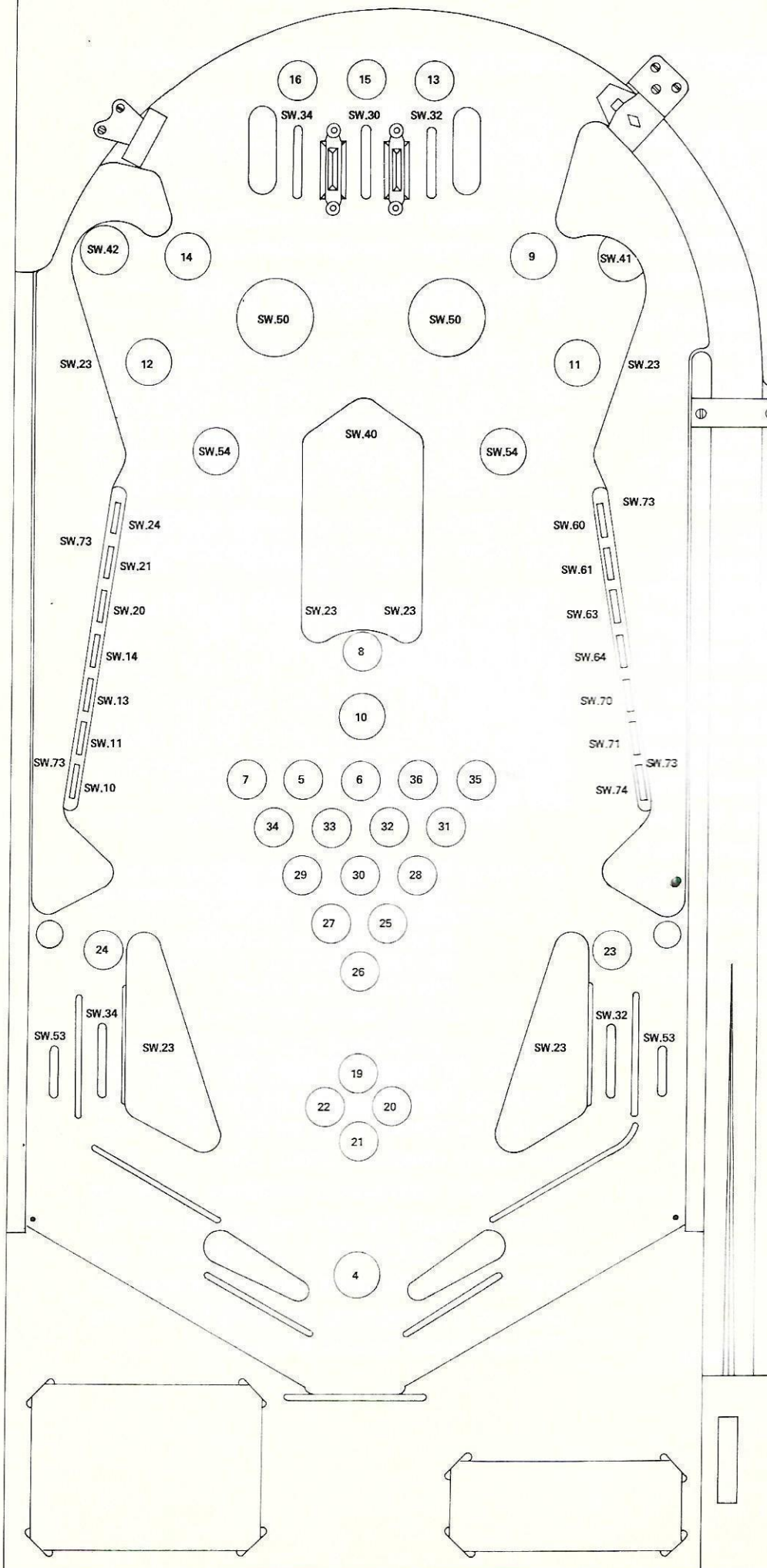
SW.00	Test Button. (On Front Door)
SW.01	#1 Coin Chute. (On Front Door)
SW.02	#2 Coin Chute. (On Front Door)
SW.03	Replay Button. (On Front Door)
SW.04	Tilt Switches.
SW.10	#1 Drop Target.
SW.11	#2 Drop Target.
SW.13	#3 Drop Target.
SW.14	#4 Drop Target.
SW.20	#5 Drop Target.
SW.21	#6 Drop Target.
SW.23	10 Point Switches.—(6)
SW.24	#7 Drop Target.
SW.30	"B" Rollover.
SW.32	"C" Rollover.—(2)
SW.34	"A" Rollover.—(2)
SW.40	#8 Rollover.
SW.41	Right Hole.
SW.42	Left Hole.
SW.50	Right & Left Pop Bumper.
SW.53	Outside Rollover.—(2)
SW.54	Rollover Button.—(2)
SW.60	#9 Drop Target.
SW.61	#10 Drop Target.
SW.63	#11 Drop Target.
SW.64	#12 Drop Target.
SW.70	#13 Drop Target.
SW.71	#14 Drop Target.
SW.73	50 Point Switches.—(4)
SW.74	#15 Drop Target.

CPU CONTROLLED LAMPS

LAMP NUMBER

LAMP FUNCTION

1	Game Over Relay. (Lamp in Lightbox)
2	Tilt Relay. (Lamp in Lightbox)
3	High Game to Date. (in Lightbox)
4	Same Player Shoots Again. (Playfield & Lightbox)
5	#7 Bonus.
6	#8 Bonus.
7	#6 Bonus.
8	#8 Rollover.
9	Right Score Bonus.
10	Extra Ball.
11	Right Special.
12	Left Special.
13	Top "C" Rollover.
14	Left Score Bonus.
15	Top "B" Rollover.
16	Top "A" Rollover.
17	#1-7 Target Bank Reset.
18	Drop Target Control Relay.
19	5X Bonus.
20	4X Bonus.
21	2X Bonus.
22	3X Bonus.
23	Bottom "C" Rollover.
24	Bottom "A" Rollover.
25	#15 Bonus.
26	#1 Bonus.
27	#14 Bonus.
28	#13 Bonus.
29	#2 Bonus.
30	#3 Bonus.
31	#12 Bonus.
32	#11 Bonus.
33	#5 Bonus.
34	#4 Bonus.
35	#10 Bonus.
36	#9 Bonus.



TO CHANGE REPLAY SCORES OR "HIGH GAME TO DATE" SCORE:

- 1) Press the play/test button on the front door at one-second intervals to advance to step 7 (first high score replay).
- 2) Reset the display by pressing Switch Button #25 on A1, the CPU control board.
- 3) Press the replay button. This causes the display to advance by 10,000's. Hold in the replay button until the desired replay score is shown.
- 4) The new score is entered by advancing to the next function by pressing the play/test button.

To eliminate entirely one or more replay scores, set step 7, 8, or 9 at zero (as in #2 above), then press the play/test button to enter the value.

The switches and solenoids are checked in Step 13 in the order given in the following lists. A faulty solenoid or a closed switch that should be open will not stop the test sequence; the code number of the component will be shown in the ball-in-play display. The machine returns to the normal playing condition at the end of the test. It will do so also if a tilt switch is closed, if an anti-cheat switch is opened, or if the power is interrupted.

SOLENOID NUMBER	SOLENOID
1	Outhole
2	Knocker
3	Tens
4	Hundreds
5	Thousands
6	Right Hole
7	Left Hole
8	Right Target Bank Reset

SPECIAL NOTE:

Left target bank is reset through controlled lamp circuitry and will not energize during solenoid test.

Left target bank reset solenoids will be energized for 5 seconds during lamp test.

VI. TROUBLE-SHOOTING GUIDE

Trouble-shooting the solid-state pinball game on location includes inspection and repair of the electro-mechanical devices and wiring, and inspection and replacement of printed circuit boards. Repair of printed circuit boards on location, while possible, is best done in a properly equipped shop.

Before replacing the control board (A1) or the driver board (A3), measure the voltages on the power supply (A2) after first disconnecting the two connectors A2J2 and A2J3. Before replacing any printed circuit board, check all connectors, crimp connections, and wire continuity.

WARNING! TURN OFF POWER BEFORE REMOVING ANY WIRE CONNECTORS OR REPLACING ANY PRINTED CIRCUIT BOARDS. ALL CONNECTORS MUST BE RECONNECTED BEFORE TURNING POWER ON AGAIN.

Basic game troubleshooting involves determining that the game powers up 5 seconds after power is turned on. If the 5 second delay does not occur, check the TILT and SLAM (anti-cheat) switches. Cycle the game through the self-test procedures described in SECTION V and observe any malfunctions. Detailed troubleshooting procedures and diagrams are in the Solid-State Pinball Game Service Manual.

VII. ROUTINE MAINTENANCE

After a successful completion of the self-test, check the playfield for dirt or particles. The playfield should be cleaned frequently with a non-abrasive wax-based cleaner. Any of the polishes made specifically for use on pinball machine playfields may be used. Make certain that kicker fulcrums and all pivot points receive a drop of fine oil. The pop bumper cup switches, the drop target shanks and the discs of Vari-targets should be lightly coated with White Lube, a special Gottlieb lubricant available at distributors.

When the playboard is clean and all components are working properly, start the game and try each feature. Make certain each rollover operates, that each pop bumper scores and kicks correctly and that in general everything works as it should. If an intermittent or dirty switch is found, clean the points by pressing them together with a piece of paper or a business card between them, moving the card back and forth.

WARNING: DO NOT FILE, BURNISH OR IN ANY WAY ABRASE GOLD-PLATED SWITCH CONTACTS.

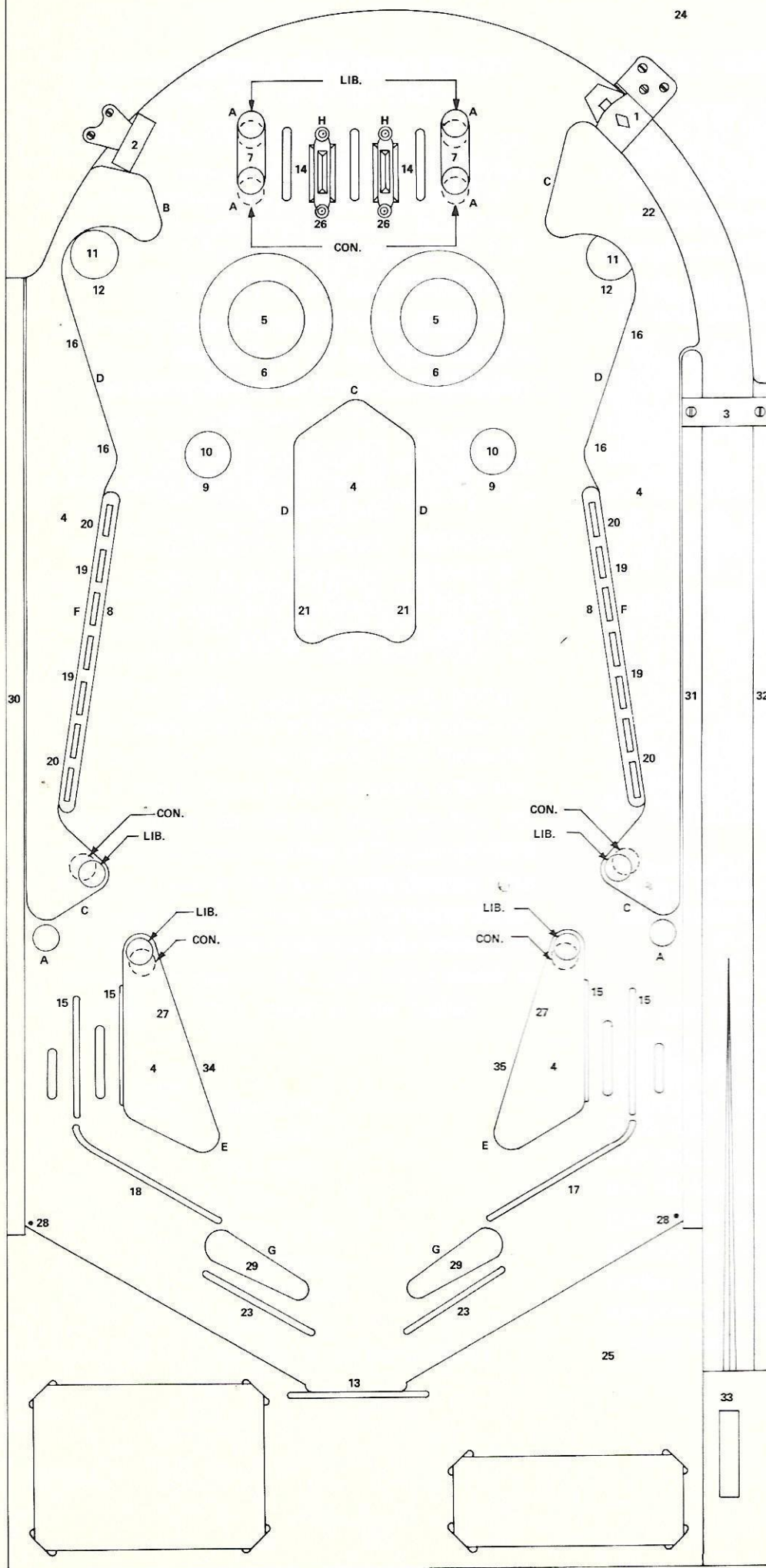
The only switches whose points may be burnished are the pop bumper cup switches, the rubber-actuated switches on kicking rubber units, and the flipper button switches.

VIII. SERVICE AND PARTS

PARTS LIST

A-9430	Plunger Link
A-18354	Assembly Ball Striker Arm
A-18356	Assembly of Track Frame and Studs
B-18358	Ball Return Fence
C-18359	Ball Return Fence
A-18549	Ball Return Plunger
C-18638	Complete Ball Return Unit (Less Fences)
A-18687	Assembly of Plunger and Link
A-18688	Assembly Rollover Wire, Switch and Bracket
A-18702	Assembly of Coil Stop Bracket
B-18643	Trip Bank Coil Armature
A-18644	Armature Retainer Clip
A-18995	Trigger Spring

NOTE: Pinball Pool Uses Prom Marked "I".



PLAYBOARD INFORMATION

RUBBER RINGS

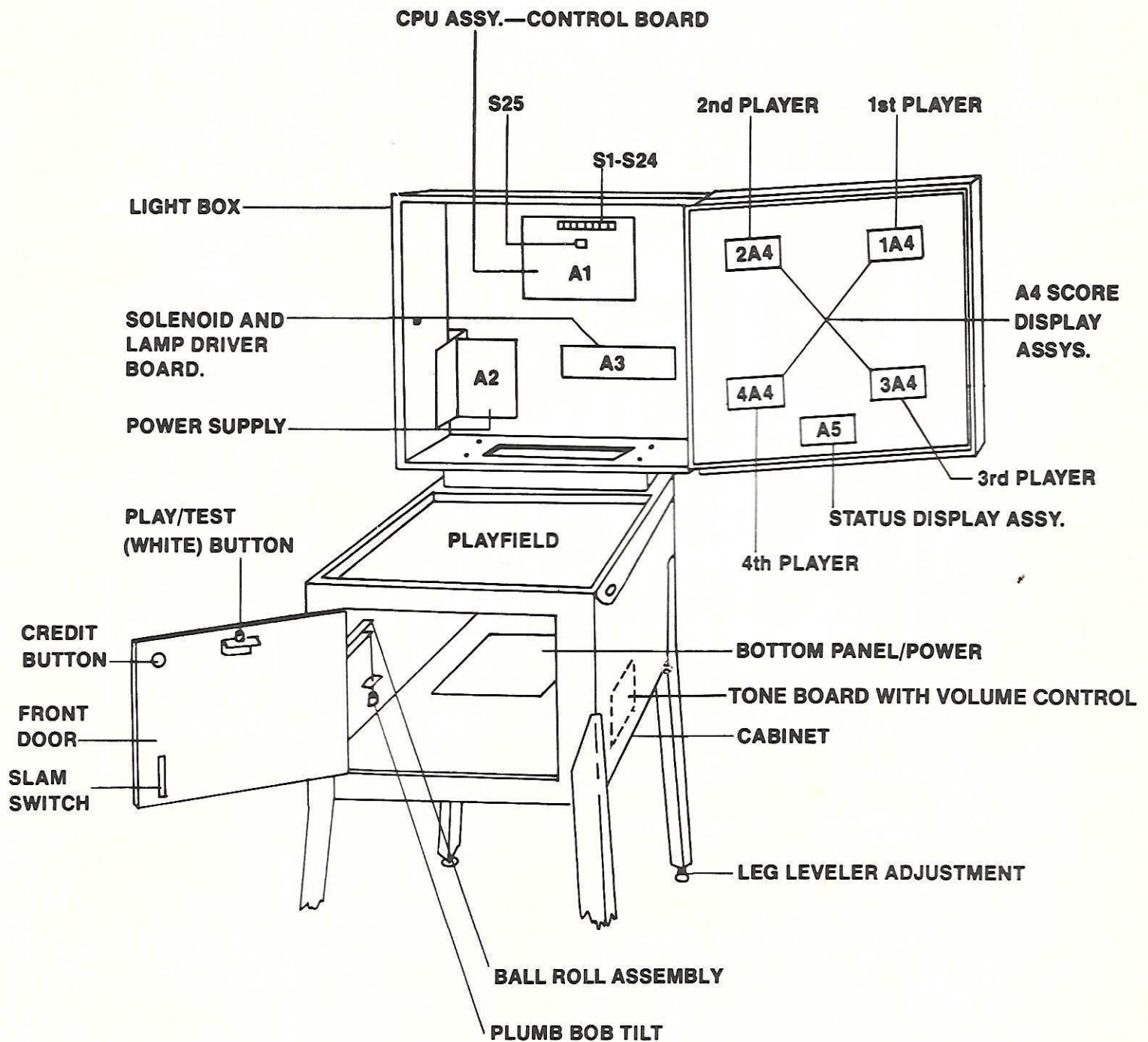
A-A-10217	(6)
B-A-10219	(1)
C-A-10220	(4)
D-A-10221	(4)
E-A-10222	(2)
F-A-10224	(2)
G-A-13151	(2)
H-A-15705	(4)

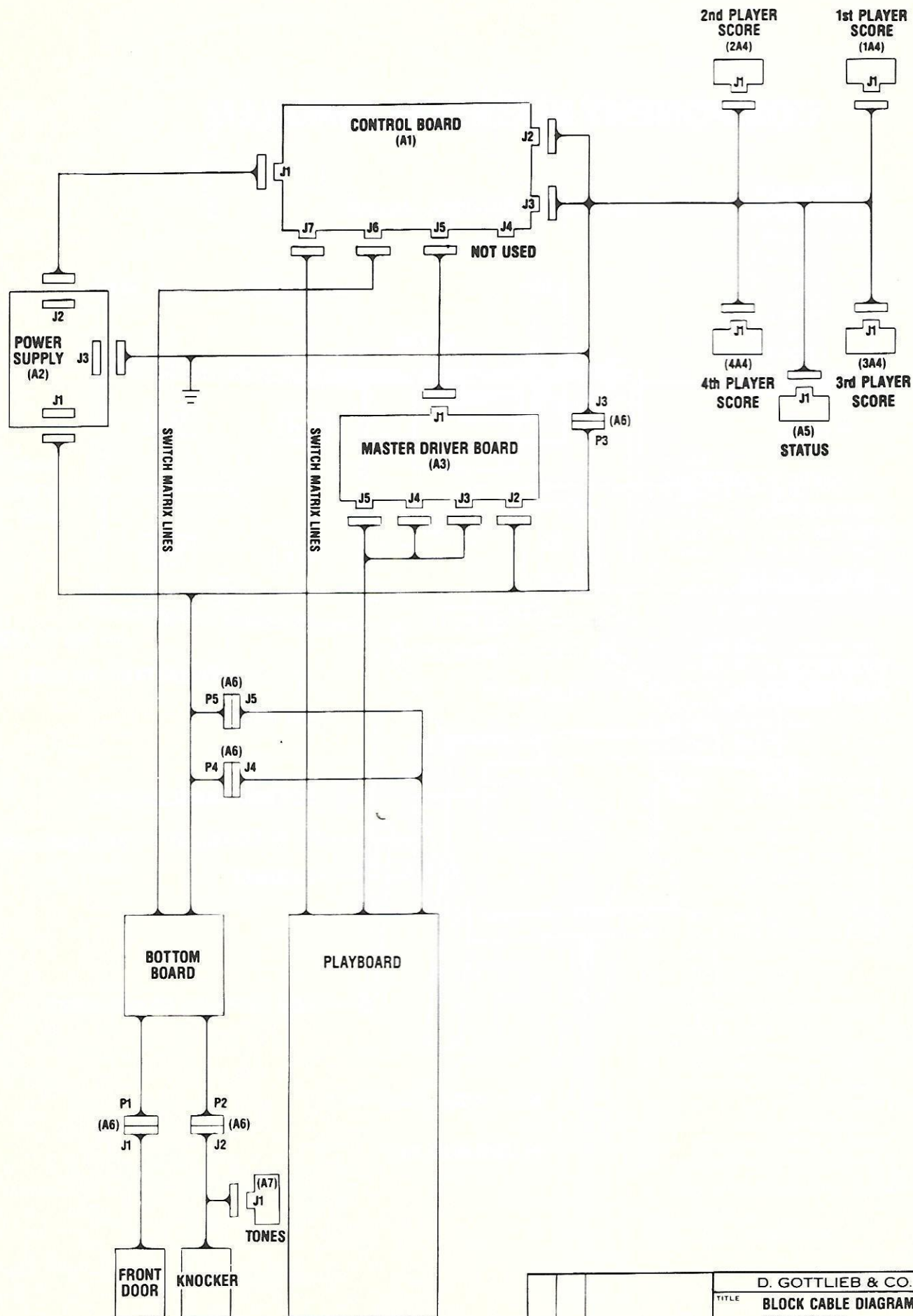
PARTS LIST

1. A-3290 Ball Gate.
 2. A-9143 Ball Rebound Rubber.
 3. A-8215 Ball Deflector.
 4. D-18762 Plastic Shield Set.
 5. Green Pop Bumper A-13905 and A-14698
White Cap Stamped in Red.—(2)
 6. B-8246 Pop Bumper Platter.—(2)
 7. A-9394 Yellow Plastic Guide Rail.—(2)
 8. 7 Pos. Target Bank with A-14700 Stamped
Green.—(2)
 9. D-11966 Green Rollover Insert.—(2)
 10. D-11968 White Rollover Button.—(2)
 11. C-15707 Red Hole Base Plate with C-1570
Red Sw. Arm.—(2)
 12. A-11151 Metal Hole Liner.—(2)
 13. C-18638 Ball Return Unit Assembly.
 14. C-15647 Red Rollover Guide.—(2)
 15. A-4832 Ball Guide Rail. (Wire Form)—(4)
 16. A-6931 Ball Guide Rail. (Wire Form)—(4)
 17. A-14571 Ball Guide Rail. (Wire Form)
 18. A-14572 Ball Guide Rail. (Wire Form)
 19. A-18070 Ball Guide Rail. (Wire Form)—(4)
 20. A-17650 Ball Guide Rail. (Wire Form)—(4)
 21. A-18652 Ball Guide Rail. (Wire Form)—(2)
 22. A-18764 Ball Guide Rail. (Wire Form)
 23. A-13798 Ball Snubber. (Wire Form)—(2)
 24. D-4806 Top Arch with "G" and "5"—"6" Pos.
 25. D-13647-IE Card Holder.
 26. A-14792 Mini Post Screw.
 27. 4 Penny Finishing Nail.—(2)
 28. A-10542 Steel Pins.—(2)
 29. C-13150 White Jumbo Flipper.—(2)
 30. C-7393 Wood Rail.—(Left Side)
 31. C-9771 Wood Rail.—(Center)
 32. C-13977 Wood Rail.—(Right Side)
 33. C-9767 Ball Shooter Gage.
 34. A-15836 Left Kicking Rubber.
 35. A-15838 Right Kicking Rubber.
- C-11561 White Plastic Post 1" High.—(43)

LIB. = LIBERAL
CON. = CONSERVATIVE

COMPONENT LOCATION DIAGRAM





D. GOTTLIEB & CO.			
TITLE BLOCK CABLE DIAGRAM			
USED ON SOLID STATE			
DRAWN	APPROVED	DATE	C-18012
ISSUE	DATE	REVISIONS	

Note:

The number after the wire color indicates a possible color change. The numbers correspond to a color as indicated in the color code chart.

Color Code Chart

0	Black
1	Brown
2	Red
3	Orange
4	Yellow
5	Green
6	Blue
7	Purple
8	Slate

NOTE: 1

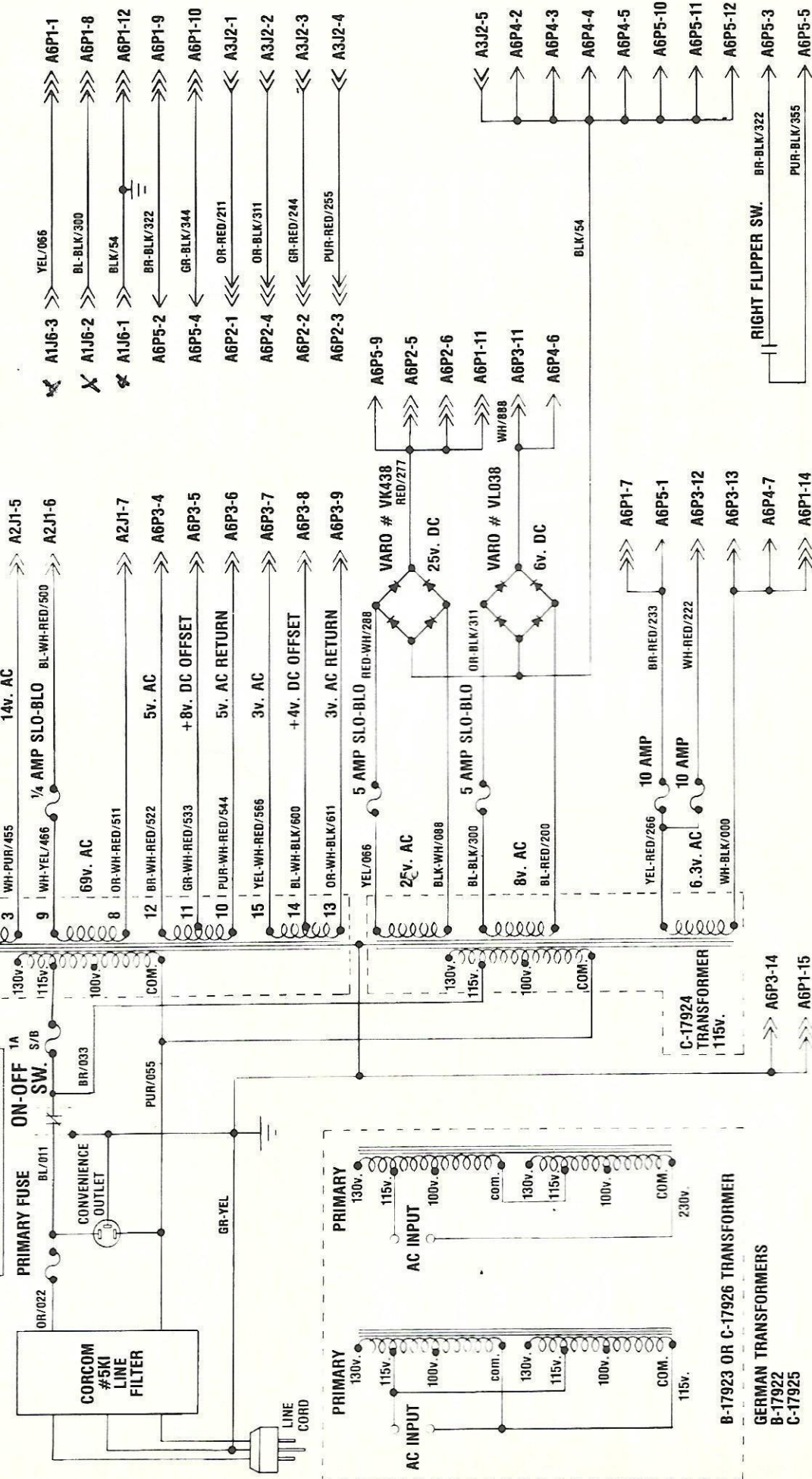
- > TO PLAYBOARD
- >> TO LIGHTBOX
- >>> TO BOTTOM PANEL

NOTE: 2 PRIMARY

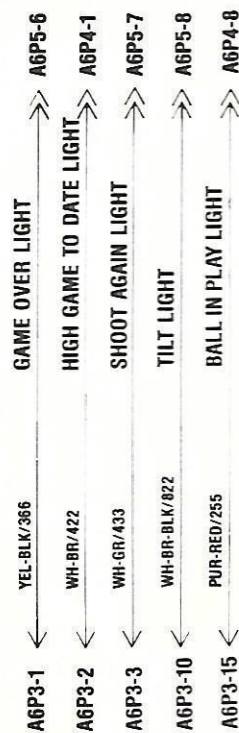
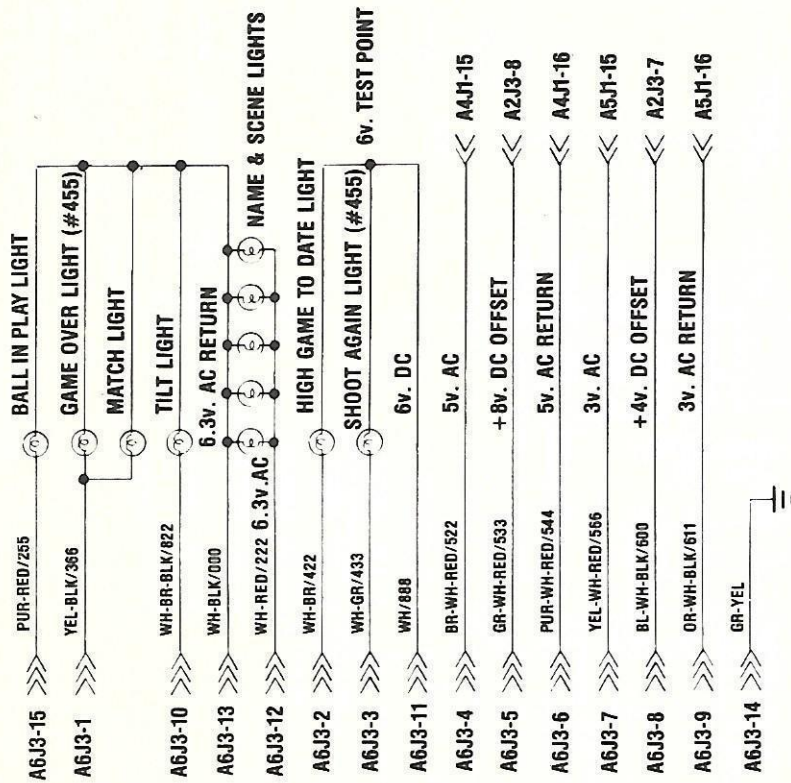
FUSE VALUE

115 v. = 5 AMP SLO-BLO

230 v. = 2.5 AMP SLO-BLO



D. GOTTLIEB & CO.	
TITLE	BOTTOM BOARD SCHEMATIC
USED ON	SOLID STATE
DRAWN	APPROVED
DATE	DATE
1	Filter Circuit Revised
C-18M13	



NOTE:

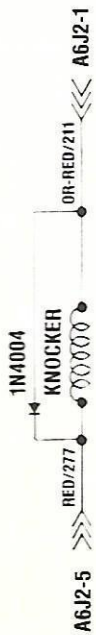
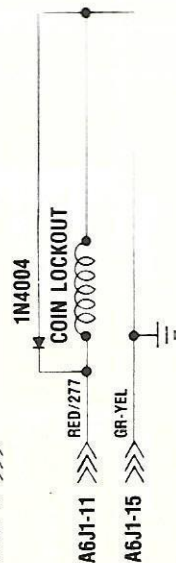
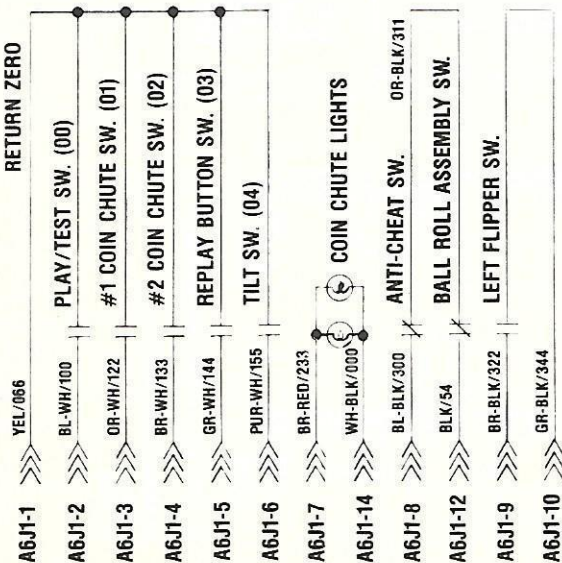
> FROM PLAYBOARD

>> FROM LIGHT BOX

>>> FROM BOTTOM BOARD

COILS USED

PART NO.	DESCRIPTION
A-5195	KNOCKER COIL
A-16890	COIN LOCKOUT COIL

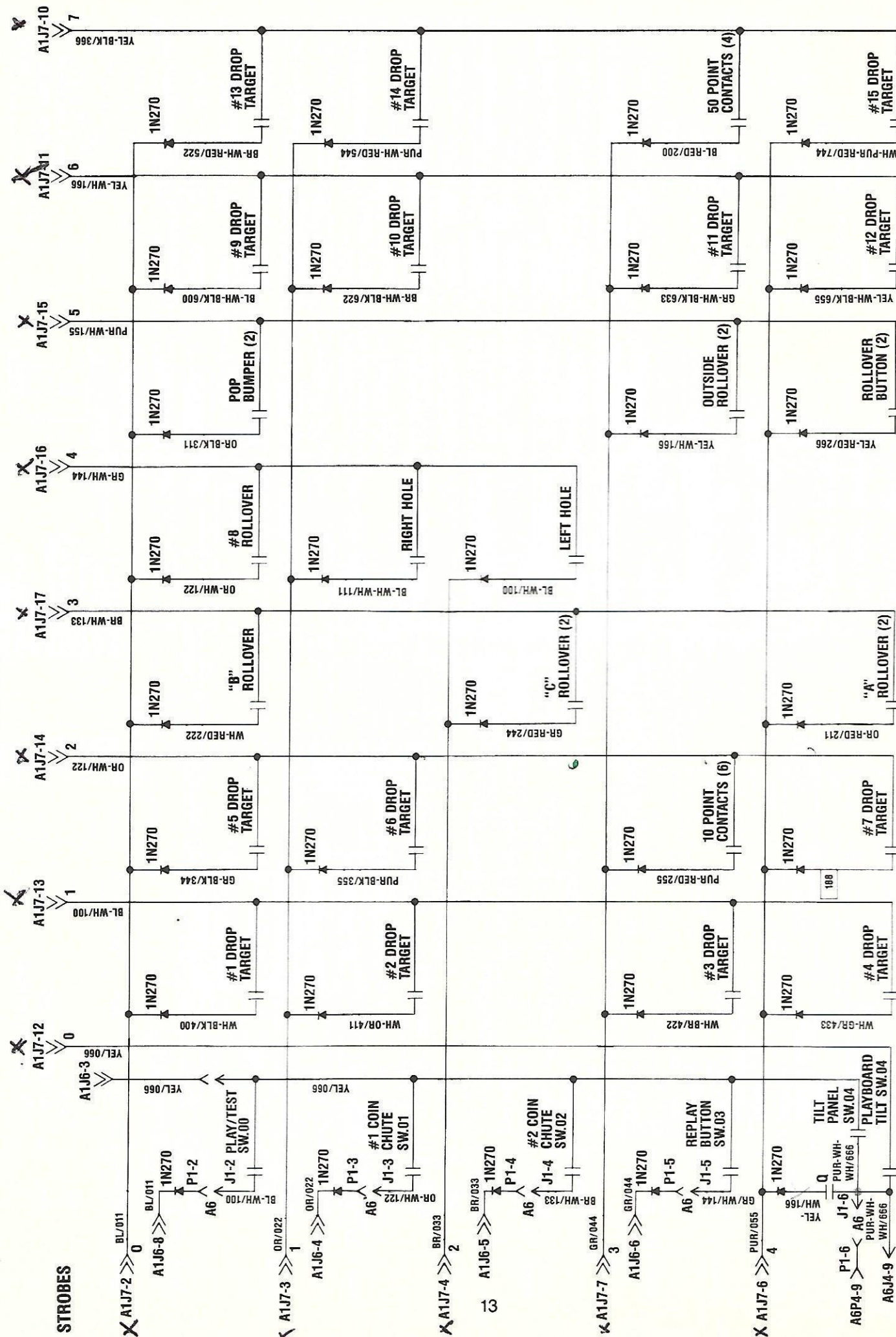


Note:
The number after the wire color indicates a possible color change.
The numbers correspond to a color as indicated in the color code chart.

Color Code Chart

0	Black
1	Brown
2	Red
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5	Green
6	Blue
7	Purple
8	Slate

RETURNS



WH-QR-
BLK/833

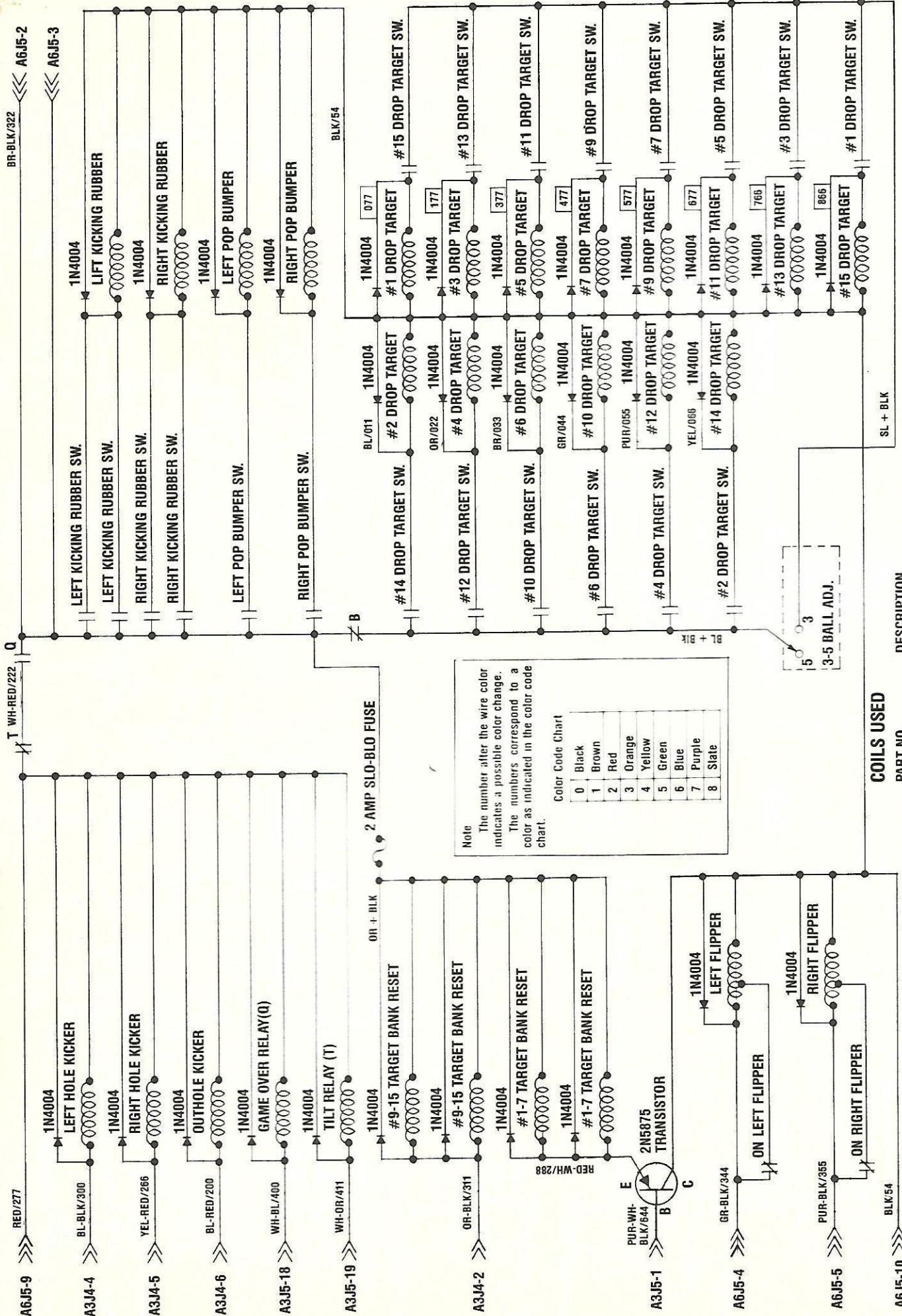
OUTHOLE SW. BLK/54

117-1

117-8

NOTE: FROM PI AY80ABD

				D. GOTTLIEB & CO.
		TITLE	SWITCH MATRIX USED ON PINBALL POOL #427SS	
		DRAWN	APPROVED DATE	C-10889
		ISSUE DATE	REVISIONS	



D. GOTTLIEB & CO.	
TITLE	PLAYBOARD SOLENOIDS
USED ON	PINBALL POOL #427SS
DRAWN	APPROVED
ISSUE DATE	REVISIONS
C-18685	

NOTE:
 >>> FROM LIGHTBOX
 >>> FROM BOTTOM BOARD

